



Made in the USA

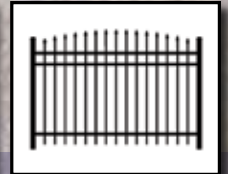
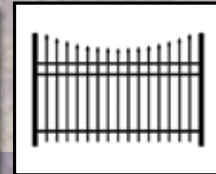
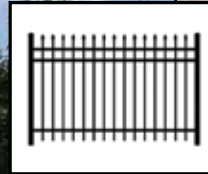
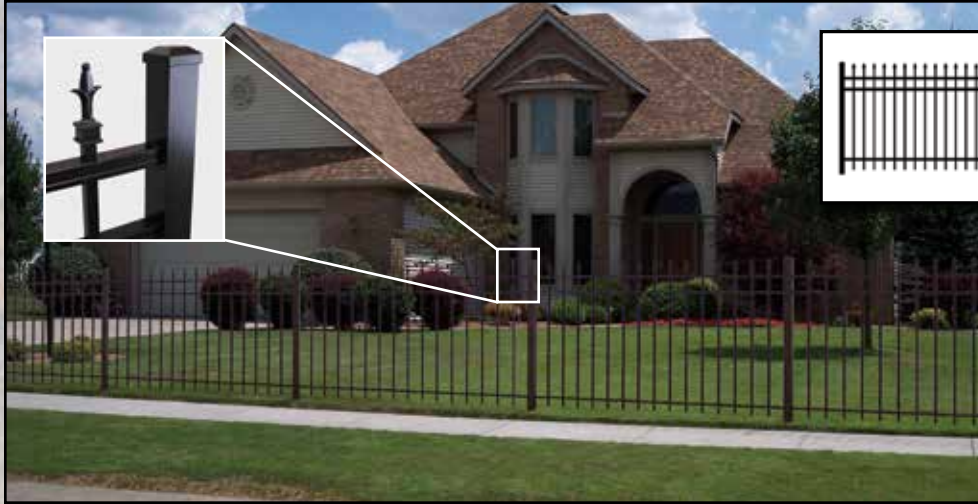


**3000 RESIDENTIAL • 4000 COMMERCIAL
ALUMINUM FENCE SYSTEMS
• LIFETIME LIMITED WARRANTY* •**



3000 SERIES

- LIFETIME LIMITED WARRANTY* -

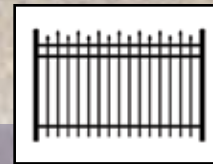


MODEL 3131

3 RAIL - WITH SPEARS

Heights: 36", 42", 48" & 60"

Length: 6' Sections

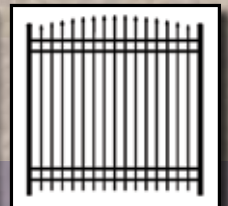
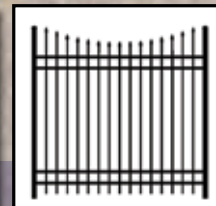
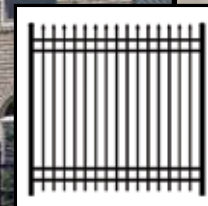


MODEL 3132

3 RAIL - WITH ALTERNATE SPEARS

Heights: 36", 42", 48" & 60"

Length: 6' Sections



MODEL 3141

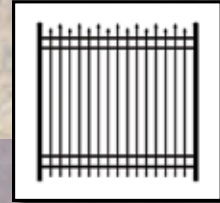
4 RAIL - WITH SPEARS

Height: 72"

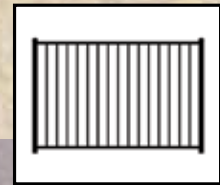
Length: 6' Sections

* 30-Year for Government, Municipalities and Corporations

RESIDENTIAL ALUMINUM FENCE SYSTEM

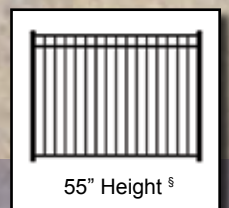
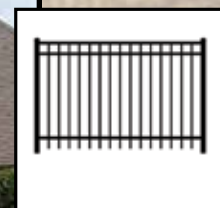
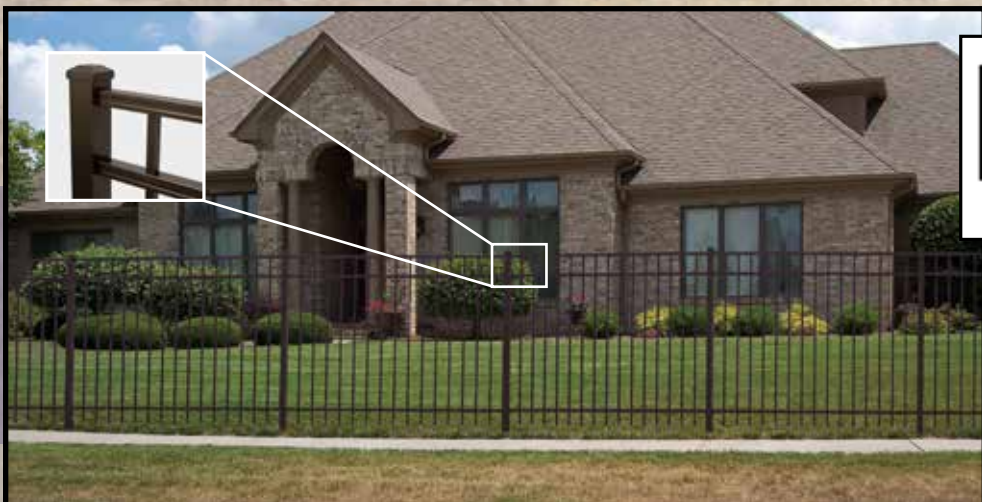


MODEL 3142
 4 RAIL - WITH ALTERNATE SPEARS
 Height: 72"
 Length: 6' Sections



MODEL 3220[§]
 2 RAIL - FLAT TOP
 Height: 48"[§]
 Length: 6' Sections

[§] Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.



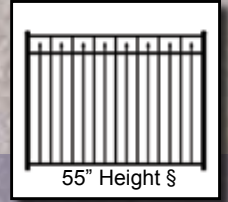
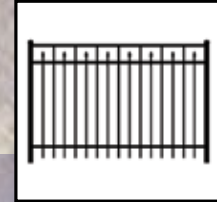
MODEL 3230
 3 RAIL - FLAT TOP
 Heights: 36", 42", 48", 55"[§] & 60"
 Length: 6' Sections

[§] Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.



3000 SERIES

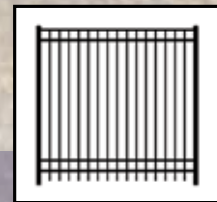
- LIFETIME LIMITED WARRANTY* -



MODEL 3233

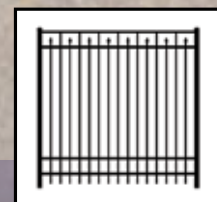
3 RAIL - FLAT TOP WITH ALTERNATE SPEARS
 Heights: 36", 42", 48", 55"§ & 60"
 Length: 6' Sections

§ Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.



MODEL 3240

4 RAIL - FLAT TOP
 Height: 72"
 Length: 6' Sections



MODEL 3243

4 RAIL - FLAT TOP WITH SPEARS
 Height: 72"
 Length: 6' Sections

* 30-Year for Government, Municipalities and Corporations

- 3000 SERIES - FEATURES & BENEFITS

- Screwless Panels - No Screws
Hidden Picket Fasteners (Patent #US 7,152,849 B2)
Notched Rails
- Standard Sections... Rack 24" in 6'
Double Punched Sections Optional
- Verified AAMA 2604-10 Compliant
Powder Coated Aluminum Fence
Posts: 6063-T6; Rails: 6063-T6;
Pickets: 6063-T52
- Gates - All Rails & Pickets Welded



NO UNSIGHTLY SCREWS!

- Assembled Sections for Quick Installation
- Finials: Spear (Standard); Quad & Triad (Optional)
- 9 Fence Models, 6 Heights & 12 Standard Colors
- Lifetime Limited Warranty*
- All Regis 3000 Series Sections are Stored in Our Fence-Stacker Storage System
 - Every Fence-Stacker Unit is a Fully Enclosed Six-sided Crate with Each Vertical Section in a Plastic Sleeve.
 - Safe Shipping • Convenient Storage • Easy Access

- 3000 SERIES ACCESSORIES -



FINIALS
Quad (optional) Triad (optional) Spear (standard)



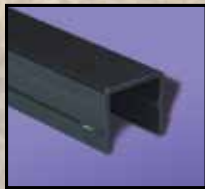
POST CAPS
Flat (standard) Ball (optional)



SWIVEL RAIL MOUNT



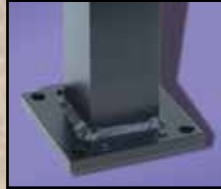
WALL RAIL MOUNT



RAIL
Notched



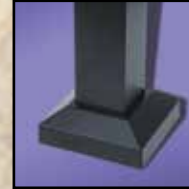
RING KIT
(optional)



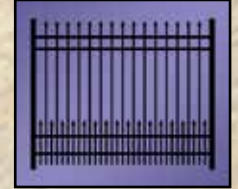
WELDED PLATE OPTION



NO FLAIR ALUMINUM POST MOUNT



POST FLAIR
(Welded plate only)



SHORT PICKET OPTION

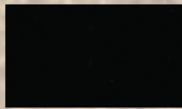
STANDARD COLORS

AAMA 2604

See page 8 for Upgrade Colors

Colors shown are a close representation of the true color. Please consult actual samples for accurate powder coating colors.

* 15% upcharge applies to Silver with minimum order



Satin Black
DSI 101



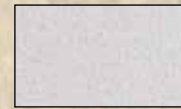
Black Fine Texture
DSI 106



Ninety Bronze
DSI 131



Bronze Fine Texture
DSI 107



White Fine Texture
DSI 123



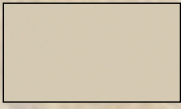
Sandy Shore
DSI 122



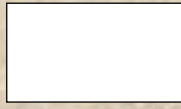
Speckled Walnut
DSI 121



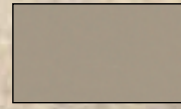
Chocolate
DSI 124



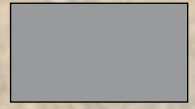
Gloss Beige
DSI 104



Gloss White
DSI 102



Clay
DSI 128



Silver*
DSI 125

- WALK GATE SPECIFICATIONS - MATCHING GATE SYSTEM



Self Closing Hinges



Lokk Latch Deluxe



Gate Posts
6" 4" 2"

Regis Gates use Non-corrosive Hardware. Refer to Regis Entry Gates Brochure for Larger Models.



U-FRAME GATE

Gate Heights: 36", 42", 48", 60", 72"
Gate Widths: 36", 42", 48", 60", 72"
Top & Mid Rails: 1 1/8" (.100") w x 1" (.100") h
Bottom Rail: 1 1/2" w x 3" h (.125")
Side Rails: 1 1/2" x 1 1/2" (.125")
Pickets: 5/8" x 5/8" (.045")

Picket Spacing: Less than 4" (Divided Evenly to Reach Equal End Spacing)

Gate Options: Single Arch, Continuous Arch (for Double Gates), Designer Arch (for Double Gates over 6' Wide)



POOL GATE

(with arch option)

Gate Heights: 3220 - 48"; 3233 - 55"
3230 - 55"

Gate Widths: 36", 42", 48", 60", 72"*
Gate Rails: 1 1/8" (.125") w x 1" (.170") h
Side Rails: 1 1/2" x 1 1/2" (.125")
Pickets: 5/8" x 5/8" (.045")

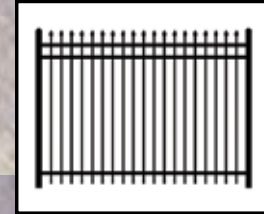
Picket Spacing: Less than 4" (Divided Evenly to Reach Equal End Spacing)

Gate Options: Single Arch, Continuous Arch (for Double Gates), Designer Arch (for Double Gates over 6' Wide)



4000 SERIES

- LIFETIME LIMITED WARRANTY* -

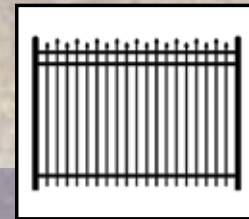


MODEL 4131

3 RAIL - WITH SPEARS

Heights: 48", 60" & 72"

Length: 8' Sections

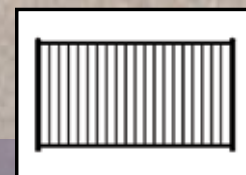


MODEL 4132

3 RAIL - WITH ALTERNATE SPEARS

Heights: 48", 60" & 72"

Length: 8' Sections



MODEL 4220

2 RAIL - FLAT TOP

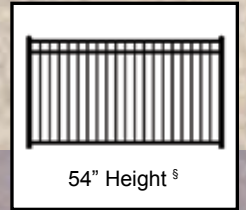
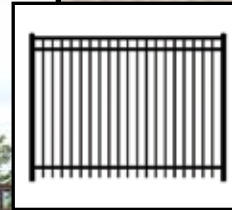
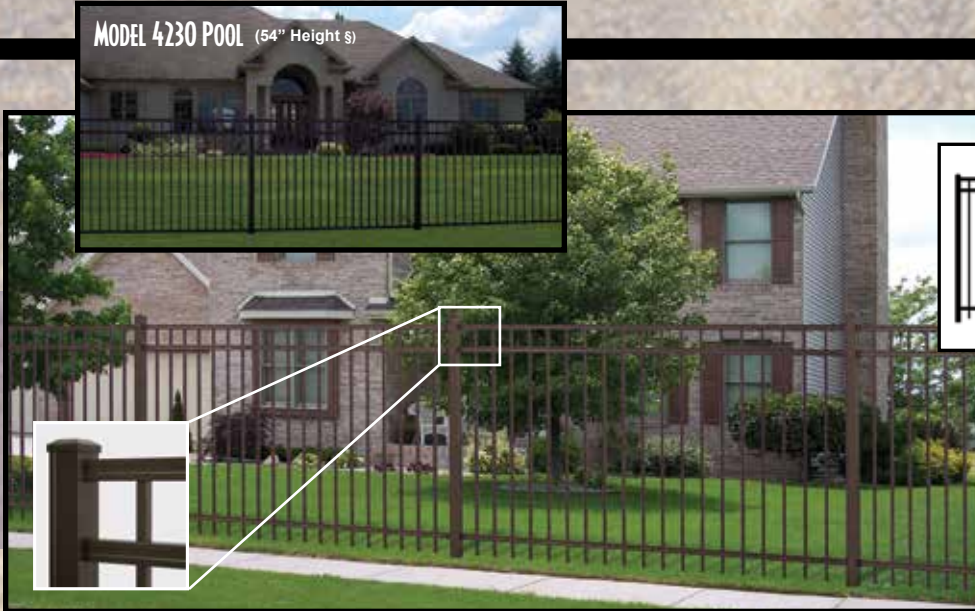
Heights: 48 $\frac{1}{2}$ "[§] & 54"[§]

Length: 8' Sections

[§] Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.

COMMERCIAL ALUMINUM FENCE SYSTEM

MODEL 4230 POOL (54" Height §)



54" Height §

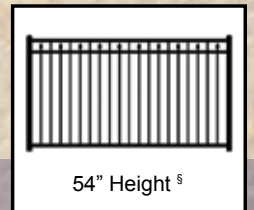
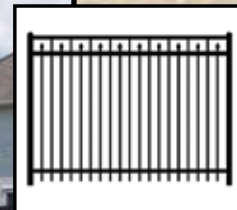
MODEL 4230

3 RAIL - FLAT TOP

Heights: 48", 54"§, 60" & 72"

Length: 8' Sections

§ Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.



54" Height §

MODEL 4233

3 RAIL - FLAT TOP WITH ALTERNATE SPEARS

Heights: 48", 54"§, 60" & 72"

Length: 8' Sections

§ Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.

- ROUTED RAIL SYSTEM -



- WALL MOUNT SYSTEM -





4000 SERIES

- F - 6063-T6: Posts & Rails; 6063-T52: Pickets.
- B - Higher Quality Aluminum... A Great Value.**

- F - Custom Blended Super Durable Polyester TGIC Powder Coating.
- B - Verified AAMA 2604-10 Compliance.**

- F - Verified AAMA 2604-10 Compliance.
- B - Premium Architectural Grade Durability.**

- F - Custom Colors Available.
- B - Unlimited Color Choices.**

- F - Hidden E-Clip Picket Fastener. (Patent #US 7,152,849 B2)
- B - No Unsightly Screws!**

- F - Spear, Quad or Triad Finials.
- B - Decorative Choices.**

- F - Assembled Sections.
- B - Saves Time... for Easier Installation.**

- F - Secure Factory Packaging.
- B - Eliminate Freight Damage.**

- F - Lifetime Limited Warranty.
- B - Peace of Mind... Lasts for Decades.**

- F - Matching Gates with Hardware.
- B - Esthetically Pleasing... Easy to Adjust... Can Be Securely Locked.**

4000 SERIES

- Standard (Routed) Sections - Rack 20" in 8'
- 5 Fence Models, 5 Heights, 11 Standard Colors
- Gates - All Rails & Pickets are Welded



4000 FINIALS

Quad (optional) Triad (optional) Spear (standard)



STANDARD COLORS

AAMA 2604

DSI 101 Satin Black	DSI 106 Black Fine Texture	DSI 131 Ninety Bronze	DSI 107 Bronze Fine Texture	DSI 123 White Fine Texture	DSI 104 Gloss Beige	DSI 102 Gloss White	DSI 110 (Optional) Gold Accent Fine Texture
DSI 124 Chocolate	DSI 128 Clay	DSI 121 Speckled Walnut	DSI 122 Sandy Shore	15% Upcharge with a minimum order Silver DSI 125			

Note: Color Upgrade available from AAMA 2604 to AAMA 2605.

Colors shown are a close representation of the true color. Please consult actual samples for accurate powder coating colors.

UPGRADE COLORS

AAMA 2605

DSI 501 (Optional) Satin Black	Special Lead Time DSI 506 (Optional) Black Fine Texture	DSI 507 (Optional) Bronze Fine Texture	Call for Special Price Quote DSI 504 (Optional) Gloss Beige	DSI 502 (Optional) Gloss White	Call for Special Price Quote DSI 510 (Optional) Gold Accent Fine Texture

FEATURES, BENEFITS AND ACCESSORIES



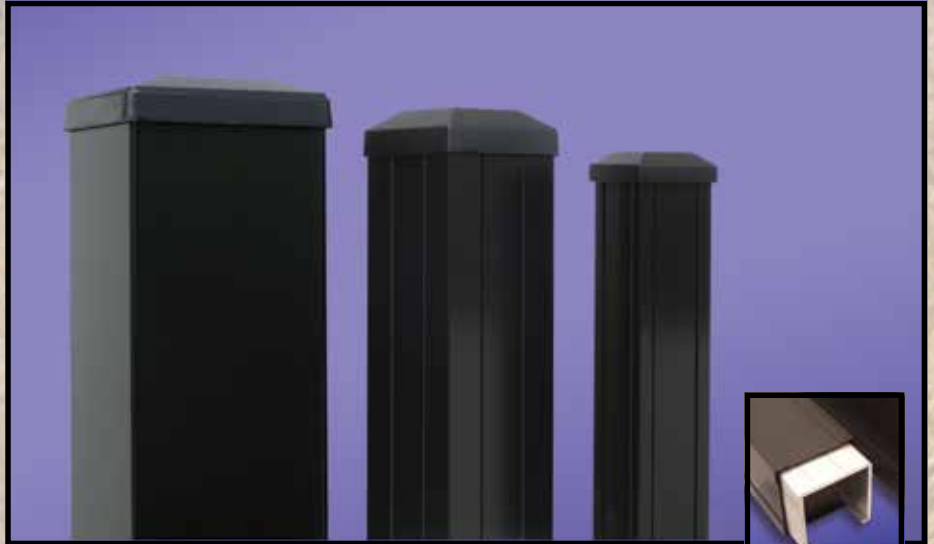
POST CAPS

Flat (standard) Ball (optional)



RING KIT

(Optional)



DESIGNER POSTS

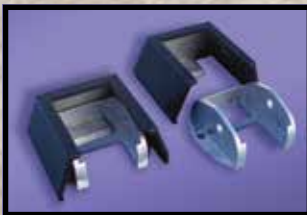
6" x 6"

4" x 4"

2 1/2" x 2 1/2"



Aluminum
Insert



HIDDEN SCREW RAIL MOUNT



SWIVEL RAIL MOUNT



HIDDEN E-CLIP FASTENERS

(Patent #US 7,152,849 B2)

- WALK GATE SPECIFICATIONS - MATCHING GATE SYSTEM

Regis Gates use
Non-corrosive Hardware.
Refer to Regis Entry Gates
Brochure for Larger Models.



Self Closing
Hinges



Gate Posts
6" 4" 2 1/2"



Lokk Latch
Deluxe



U-FRAME GATE

Gate Heights: 48", 60", 72"
Gate Widths: 36", 42", 48", 60", 72"
Top & Mid Rails: 1 1/4" (.070") w x 1 1/2" (.110") h
Bottom Rail: 1 1/2" w x 3" h (.125")
Side Rails: 1 1/2" x 1 1/2" (.125")
Pickets: 3/4" x 3/4" (.053")
Picket Spacing: Less than 4" (Divided Evenly to
Reach Equal End Spacing)
Gate Options: Single Arch,
Continuous Arch (for Double Gates),
Designer Arch (for Double Gates over 6' Wide)



POOL GATE

(with arch option)

Gate Heights: 4220 - 48 1/2"
4230 - 54"; 4233 - 54"
Gate Widths: 36", 42", 48", 60"* , 72"*
Rails: 1 1/4" (.070") w x 1 1/2" (.110") h
Side Rails: 1 1/2" x 1 1/2" (.125")
Pickets: 3/4" x 3/4" (.053")
Picket Spacing: Less than 4" (Divided Evenly to
Reach Equal End Spacing)
Gate Options: Single Arch,
Continuous Arch (for Double Gates),
Designer Arch (for Double Gates over 6' Wide)



STATE OF THE ART

ALUMINUM
ENTERS THE SYSTEM

HEATED
ALUMINUM ACIDIC
CLEANER

• CLEAN •
CITY WATER RINSE

• CLEANER •
REVERSE
OSMOSIS WATER RINSE

• CLEANEST •
PURE REVERSE
OSMOSIS WATER RINSE



STEP #1: Our raw premium grade aluminum is inspected to be free of blemishes and is not exposed to the outdoor elements.



The next four stages consist of a:

- STEP #3:** (CLEAN) City water rinse,
- STEP #4:** (CLEANER) Recycling reverse osmosis water rinse,
- STEP #5:** (CLEANEST) Pure reverse osmosis water rinse,
- STEP #6:** (SEALER) Dried in place aluminum sealer.



STEP #2: Product enters heated acidic cleaner stage to remove extrusion and fabrication oils.



DSI is a PCI 4000 certified and verified AAMA 2604-10 and AAMA 2605-11 compliant coating applicator. The powder coating process is accredited by the American Architectural Manufacturing Association and the Powder Coating Institute. Our powder coatings are custom blended from a Super Durable Polyester TGIC (Triglycidylisocyanurate) resin base using premium pigmentation to meet AAMA 2604-10 specifications. Our AAMA 2605-11 is a fluorocarbon polymer resin system.

11-STEP POWDER COATING PROCESS

**DRIED IN PLACE
ALUMINUM
SEALER**

**AIR KNIFE
REMOVE
WATER DROPS**

**DRY-OFF
OVEN**

**POWDER COATING
APPLICATION**

**1200 DEGREE
INFRARED
STAGE**

**CONVECTION
OVEN CURE
STAGE**

6

7

8

9

10

11



STEP #7: A 200 MPH air blast removes water drops from the pre-treated product.

STEP #8: A convection oven completes the dry-off process.



STEP #9: Powder application is applied with 12 automated guns. Compressed process air is dried to -35°F Dew Point for superior adhesion and aesthetics. The powder booth contains powder coating overspray with no emissions to the surrounding environment.



STEP #10: Quickly brings the powder coating and substrate to cure temperature for the gel cure stage.

STEP #11: The final step of the powder coating process is the 400 degree cure stage, bonding and adhering the powder coating to the aluminum substrate.



Ten pre-treat system titration checks twice per shift maintain system parameters and ten QC checks are completed every hour on product coming off the production line.



Parts are not touched by human hands during the pre-treat, dry-off, application, and cure process to maintain ultimate cleanliness of parts to be coated.



- SPECIFICATIONS -

- 3000 SERIES -

Styles:	3131	3132	3141	3142	3220	3230	3233	3240	3243
Fence Heights:									
36"	◆	◆				◆	◆		
42"	◆	◆				◆	◆		
48"	◆	◆			§	◆	◆		
§55"						◆	◆		
60"	◆	◆				◆	◆		
72"			◆	◆				◆	◆
Section Length:									
6' Centers	◆	◆	◆	◆	◆	◆	◆	◆	◆
Standard Posts:									
2" x 2" (.060")	◆	◆			◆	◆	◆		
2" x 2" (.090")			◆	◆				◆	◆
Heavy Duty Posts:									
2" x 2" (.125")	◆	◆	◆	◆	◆	◆	◆	◆	◆
Gate Posts:									
2" x 2" (.060") w/Inserts = .310" Wall	◆	◆			◆	◆	◆		
2" x 2" (.090") w/Inserts = .270" Wall	◆	◆	◆	◆	◆	◆	◆	◆	◆
4" x 4" (.125")	◆	◆	◆	◆	◆	◆	◆	◆	◆
6" x 6" (.185")	◆	◆	◆	◆	◆	◆	◆	◆	◆
Post Caps:									
Flat (Standard) 2", 4", 6"	◆	◆	◆	◆	◆	◆	◆	◆	◆
Ball (Optional) 2", 4"	◆	◆	◆	◆	◆	◆	◆	◆	◆
Rails:									
1 1/8" (.065") w x 1" (.085") h	◆	◆	◆	◆	◆	◆	◆	◆	◆
Pickets:									
5/8" x 5/8" (.045")	◆	◆	◆	◆	◆	◆	◆	◆	◆
Picket Spacing:									
3.792" Between Pickets	◆	◆	◆	◆	◆	◆	◆	◆	◆
Finial Option:									
Triad & Quad	◆	◆	◆	◆				◆	◆
Section Options:									
Bracketed System	◆	◆	◆	◆	◆	◆	◆	◆	◆
Ring Kit	◆	◆	◆	◆				◆	◆
Short Picket Option w/Spear	◆	◆	◆	◆					
Short Picket Option w/Finial	◆	◆	◆	◆					
Short Picket Option w/Flat Top						◆	◆		

- 4000 SERIES -

Styles:	4131	4132	4220	4230	4233
Fence Heights:					
48"	◆	◆		◆	◆
§ 48 1/2"			◆		
§ 54"			◆	◆	◆
60"	◆	◆		◆	◆
72"	◆	◆		◆	◆
Section Length:					
8' Centers	◆	◆	◆	◆	◆
Standard Posts:					
2 1/2" x 2 1/2" (.065")	◆	◆	◆	◆	◆
Heavy Duty Posts:					
2 1/2" x 2 1/2" (.090")	◆	◆	◆	◆	◆
2 1/2" x 2 1/2" (.125")	◆	◆	◆	◆	◆
Gate Posts:					
2 1/2" x 2 1/2" (.065") w/Inserts = .190" Wall	◆	◆	◆	◆	◆
4" x 4" (.125")	◆	◆	◆	◆	◆
6" x 6" (.185")	◆	◆	◆	◆	◆
Post Caps:					
Flat (Standard) 2 1/2", 4", 6"	◆	◆	◆	◆	◆
Ball (Optional) 2 1/2", 4"	◆	◆	◆	◆	◆
Rails:					
1 1/4" (.070") w x 1 1/2" (.110") h	◆	◆	◆	◆	◆
Pickets:					
3/4" x 3/4" (.053")	◆	◆	◆	◆	◆
Picket Spacing:					
3.963" Between Pickets	◆	◆	◆	◆	◆
Finial Option:					
Triad & Quad	◆	◆			◆
Section Options:					
Bracketed System	◆	◆	◆	◆	◆
Routed System	◆	◆	◆	◆	◆
Ring Kit	◆	◆		◆	
Short Picket Option w/Spear	◆	◆			
Short Picket Option w/Finial	◆	◆			
Short Picket Option w/Flat Top				◆	◆

§ Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.

- CUSTOM FENCE-STACKER STORAGE SYSTEM -

Simply slide out each individual section as needed. The remaining sections stay secure and protected.



Each fence section is individually wrapped for protection during shipment.



All Fence-Stacker Units are built with wood frames and corner gussets for strength.



All Fence-Stacker Units are shrink wrapped for protection from the weather.

- All Regis 3000/4000 Series sections are stored in our custom Fence-Stacker Storage Units with support rails for easy access.
- Custom built shipping units designed for specific Regis models and spacers are used to prevent shifting during shipment.
- Every Fence-Stacker Unit is a fully enclosed six-sided crate.
- Safe Shipping
- Convenient Storage
- Easy Access



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